GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768) TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)											
Size	above up to	Gruppo di dimensioni	oltre fino a	- 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000	4000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

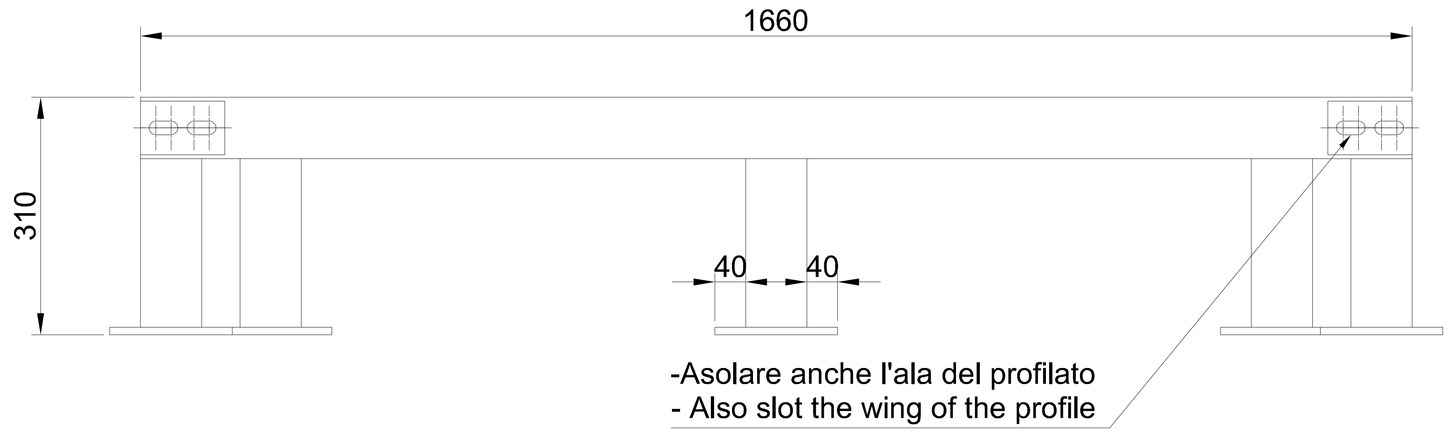
REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI		
Chamfer Smusso	0.5x45°	R=0.5

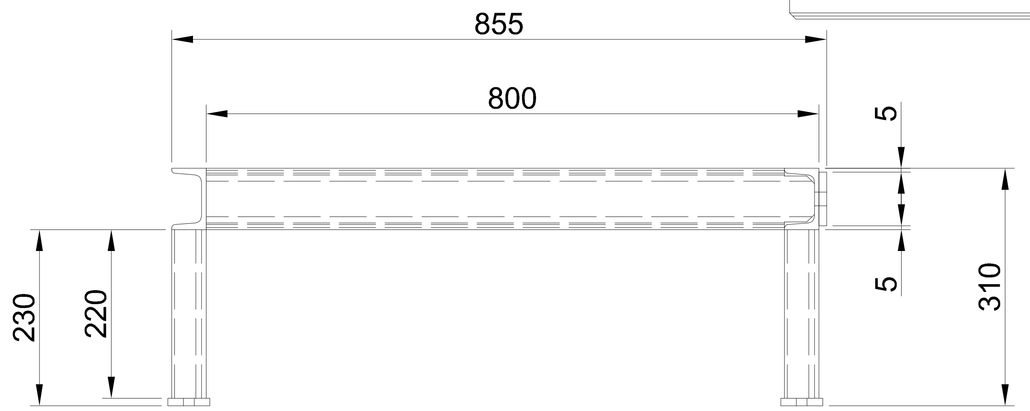
PAINTING STANDARDS

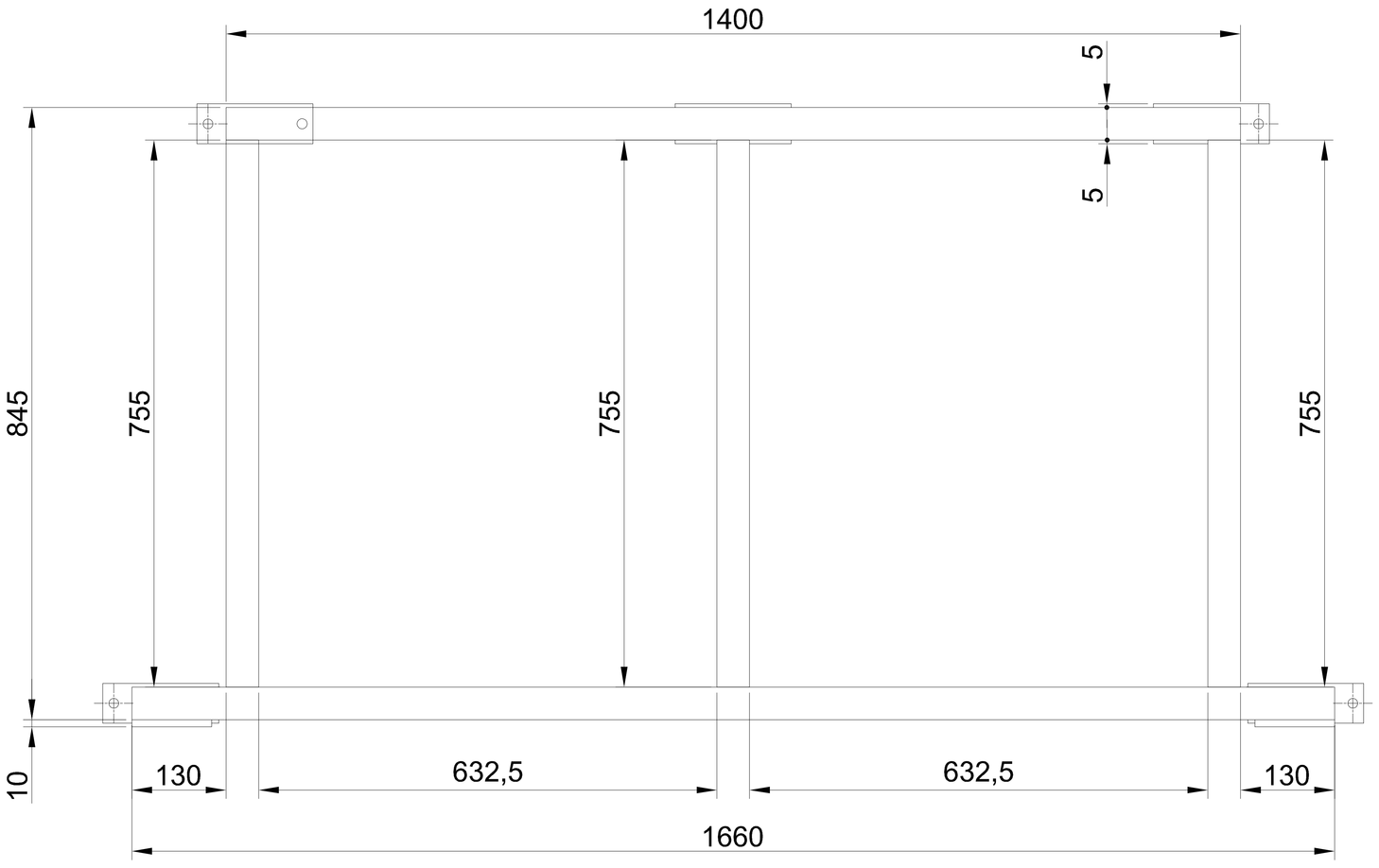
Paint the unworked surfaces as indicated:
- n°1 layer of Inorganic Zinc. thickness 75µm.
- n°1 or more layers of two-component epoxy paint, thinkness 175µm.

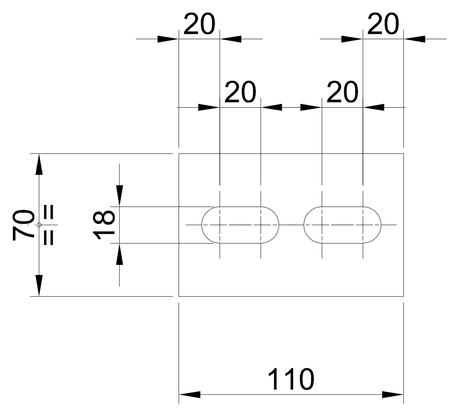
The thickness of the final layer will therefore be no less than 250µm.

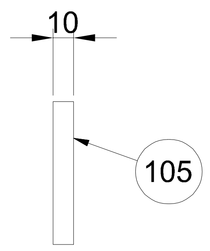
RAL

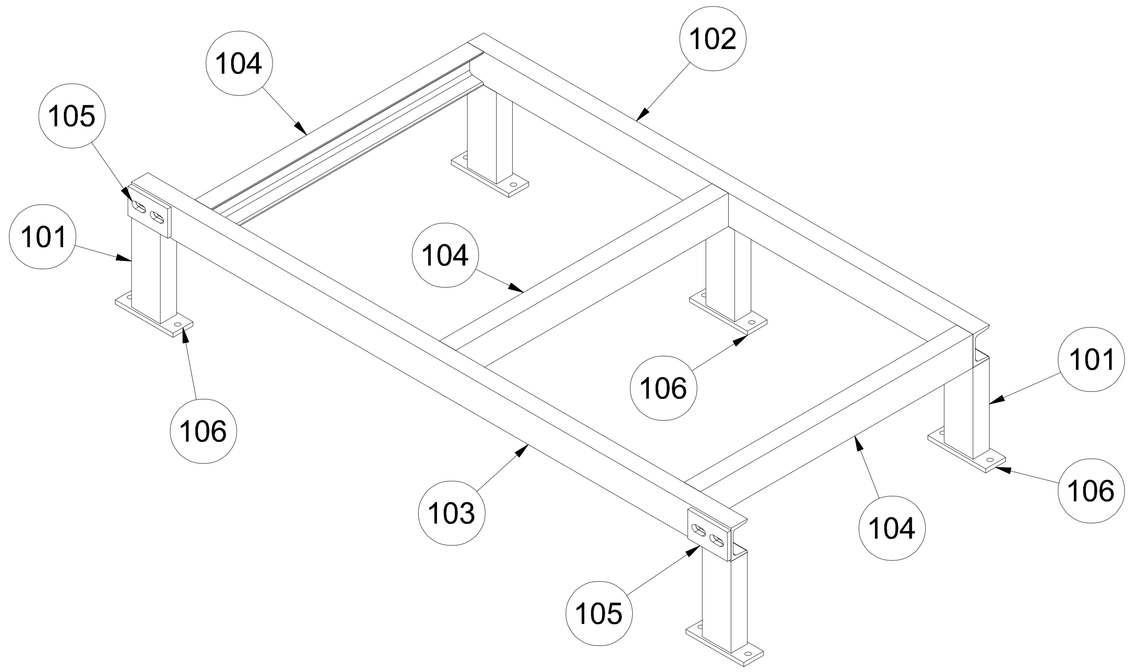


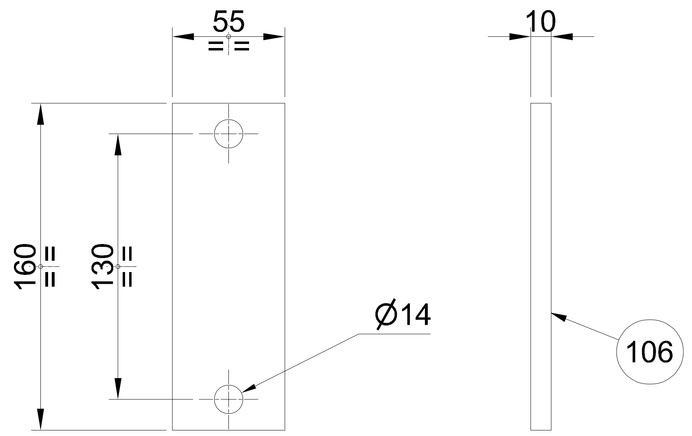












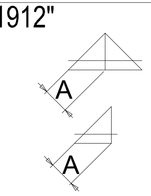
5	Piastra	Plate	106	S275JR EN 10025		0,7	
2	Piastra	Plate	105	S275JR EN 10025		0,6	
3	Profilato UPN 80 - L=794 - UNI EN 10279	UPN 80 Profile - L=794	104	S275JR EN 10025		6,6	
1	Profilato UPN 80 - L=1660 - UNI EN 10279	UPN 80 Profile - L=1660	103	S275JR EN 10025		14,4	
1	Profilato UPN 80 - L=1400 - UNI EN 10279	UPN 80 Profile - L=1400	102	S275JR EN 10025		12,1	
5	Profilato UPN 80 - L=220 - UNI EN 10279	UPN 80 Profile - L=220	101	S275JR EN 10025		1,9	
Qtà	Descrizione	Description	Pos.	Materiale	Numero Parte	Massa	RIC.

BRUNO PRESEZZI spa
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



Q.TA'	S.P.	R.V.	R.V.	S275JR EN 10025	60,2 kg
DATA 06/10/2025	Disegnato	Verificato	Autorizzato	Materiale	Massa

Descrizione:

Telaio sostegno lamiera

(Sheet metal support beam)

COMMESSA N.

DIS. ASSIEME

Disegno N.

60-26-00B-109

Scala: 1 : 8

Revisione: 0

Foglio: 1 *di* 1

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

Via per Ornago,8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY
Tel. 039/635021 FAX 039/6081373 - e-mail: bruno.presezzi@brunopresezzi.com

A2